

Making 20

$18 + \boxed{} = 20$

$15 + \boxed{} = 20$

$4 + \boxed{} = 20$

$11 + \boxed{} = 20$

$14 + \boxed{} = 20$

$6 + \boxed{} = 20$

$9 + \boxed{} = 20$

$16 + \boxed{} = 20$